



**Exam Name – ISO 9001:2015 - Certified Lead Auditor**

**Exam Code – ISO9K15-CLA**

**Sample Exam**

(Question): A root cause of a nonconformance is defined as a problem that

- (A): is discovered by conducting designed experiments
- (B): is established through the use of fishbone diagrams
- (C): must be reviewed by the material review board
- (D): must be corrected in order to prevent a recurrence

(Correct): D

(Question): When lower tier documents are compared to higher tier documents before the fieldwork starts, the comparison is called a

- (A): desk audit
- (B): process audit
- (C): conformance audit
- (D): management audit

(Correct): A



(Question): An audit trail is necessary in order to

- (A): schedule and budget for audit assignments
- (B): show how and when items were reviewed
- (C): provide management with justification for an audit
- (D): provide the audit manager with audit results

(Correct): B

(Question): The fraction of nonconforming products is plotted on which of the following types of control charts?

- (A): p chart
- (B): u chart
- (C): np chart
- (D): c chart

(Correct): A

(Question): Auditors can use flowcharts in their work in order to

- (A): analyze the causal factors of process dispersion
- (B): understand the overall process or system being audited
- (C): distinguish variations in a process over time
- (D): determine process capability and uniformity

(Correct): B

(Question): The objective evidence supporting an audit observation must be



- (A): recorded on the working papers
- (B): verified by the escort
- (C): mentioned to the auditee
- (D): written as a nonconformance

(Correct): A

(Question): Quality system audits are directed at evaluating the

- (A): specific procedures that have special significance for a company's quality mission
- (B): quality aspects of various segments of a company's overall approach to quality management
- (C): quality aspects of specific processes to measure conformance to quality standards
- (D): organizational units that each have specific assigned missions

(Correct): B